

BIXOLON®

Printer Driver Manual
Label Printer

Rev. 5.03

<http://www.bixolon.com>

Introduction

This printer driver Manual provides information on installation, uninstallation, detailed specifications, and usage of the printer's Windows Driver according to PC operating system (OS).

It is advisable to read the contents of this manual carefully before using the customer display for the first time.

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1. Supported Operating System (OS)

The following operating systems are supported for usage.

Microsoft Windows XP SP3 (32bit, 64bit)
Microsoft Windows Server 2003 SP1 (32bit)
Microsoft Windows Server 2003 (64bit)
Microsoft Windows VISTA (32bit, 64bit)
Microsoft Windows Server 2008 (32bit, 64bit)
Microsoft Windows Server 2008 R2 (64bit)
Microsoft Windows 7 (32bit, 64bit)
Microsoft Windows 8 (32bit, 64bit)
Microsoft Windows Server 2012 (64bit)
Microsoft Windows 10 (32bit, 64bit)

Caution

- Serial and Parallel printer port do not work on Windows 10 version 1511 (OS Build 105860.104) specific. We recommend you to install the latest Windows 10 update through Windows Update before installing Windows Driver.
- You can download and install the Windows Update in the Update & security tab of the Settings menu.
( > Settings > Update & security > Windows Update).

2. Supported Printers

The Windows driver is available for the following BIXOLON printers.

XD3-40d
XT5-40/43/46
SLP-TX220/TX223, TX420/TX423, TX400(RFID)/TX403(RFID)
SLP-DX220/DX223, DX420/DX423
SLP-DL410/DL413
SLP-T400/T403, T400R/T403R
SLP-D220/D223, D420/D423
SRP-770/770II/770III/E770III
SPP-L3000, L310, L410

3. Printer Driver Preparation

The Windows Driver is included in the enclosed CD, and the latest file version can be downloaded from BIXOLON website. (www.bixolon.com)

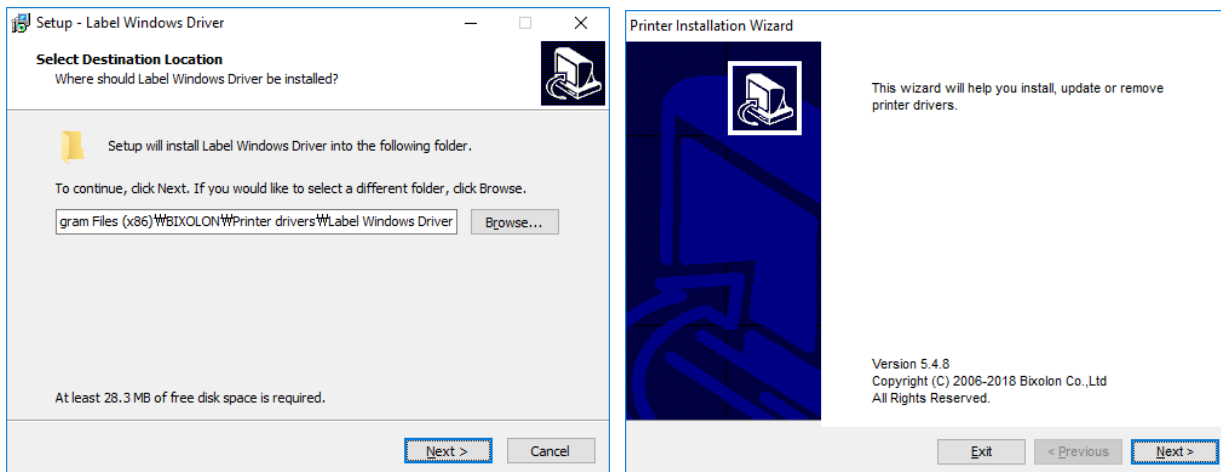
4. Printer Driver Installation

4-1 Printer Driver Installation

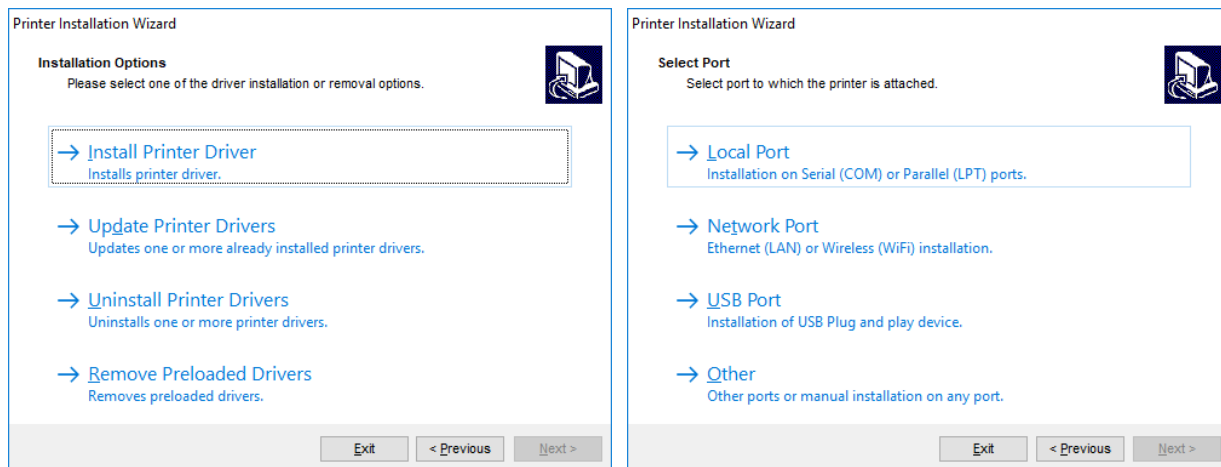
- Run “Software_Label_Windows_Driver_V5.x.x.xxxx.exe” to install printer driver, and follow the steps below.

4-1-1 Introductory Steps

- 1) Set the installation directory, and then click “Next”.
Click “Next” again on “Printer Installation Wizard” window.



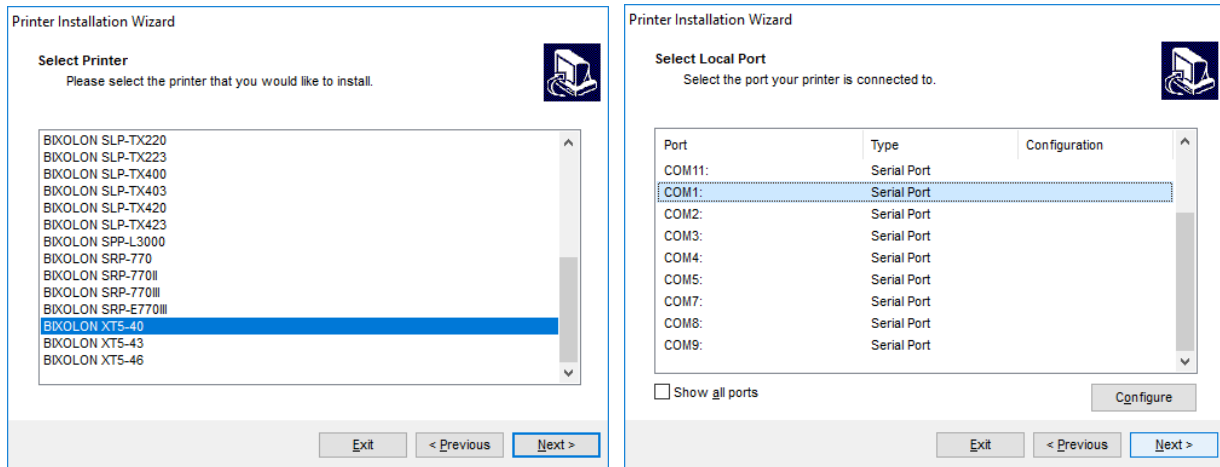
- 2) Click “Install Printer Driver”, and then select the port to which the printer is attached.
Refer to the contents in this manual about printer port installation.



| Ports | Description | Reference |
|--------------|-------------------------------------------------|-----------|
| Local port | Serial (COM) or Parallel (LPT) ports | 4-1-2 |
| Network port | Ethernet (LAN) or Wireless (Wi-Fi) installation | 4-1-3 |
| USB port | USB Plug and play device. | 4-1-4 |
| Other | Manual installation on any port. | 4-1-5 |

4-1-2 Local Port

1) Select the printer model and the local port to which your printer is connected.



| Function | Description |
|----------------|--------------------------------------------|
| Show all ports | display all available ports on the system. |
| Configure | set the appropriate port-specific values. |



Note

If COM port for Bluetooth paired with the HOST(PC) is not in the port list, stop the installation and restart the computer. After restarting, start the installation procedure again.

2) To configure the currently selected local port, click Configure. System dialog opens allowing you to set the appropriate port-specific values.



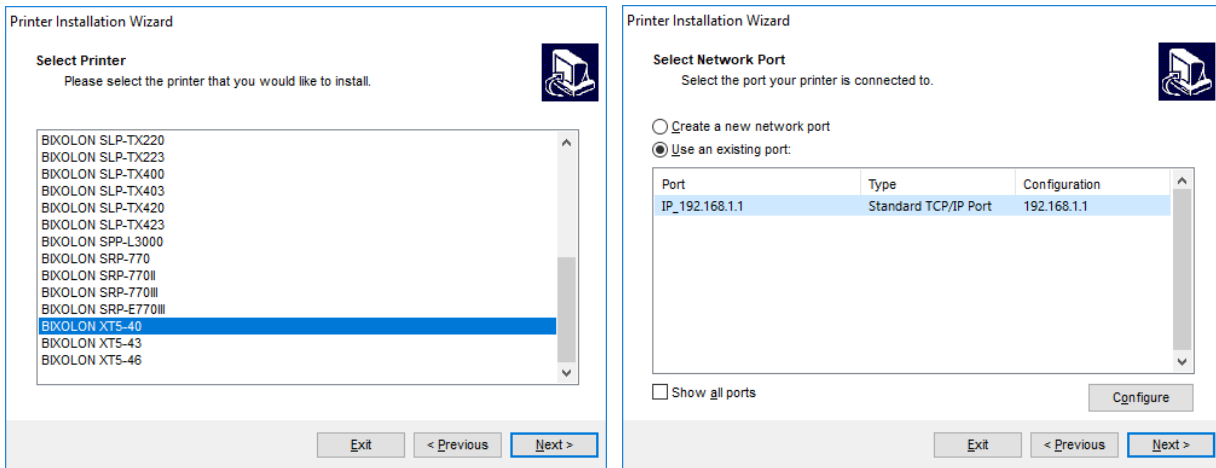
Note

Port(s) which are already taken by other printers are grayed-out.

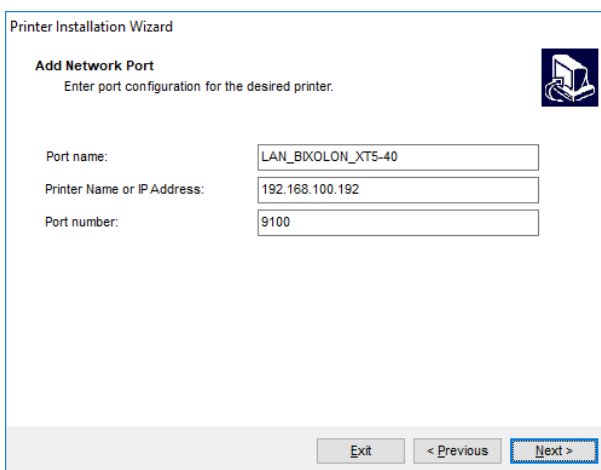
3) Click “Next” to proceed to Printer Options step. Refer to the description of printer options in 4-1-6 of this manual.

4-1-3 Network Port

- 1) Select the printer model and the network port to which your printer is connected. If there is no network ports to which your printer is connected in the list, select “Create a new network port” and then click “Next”.



- “Create a new network port” option opens the Add Network Port window. Enter port configuration for the desired printer, and then click “Next”.



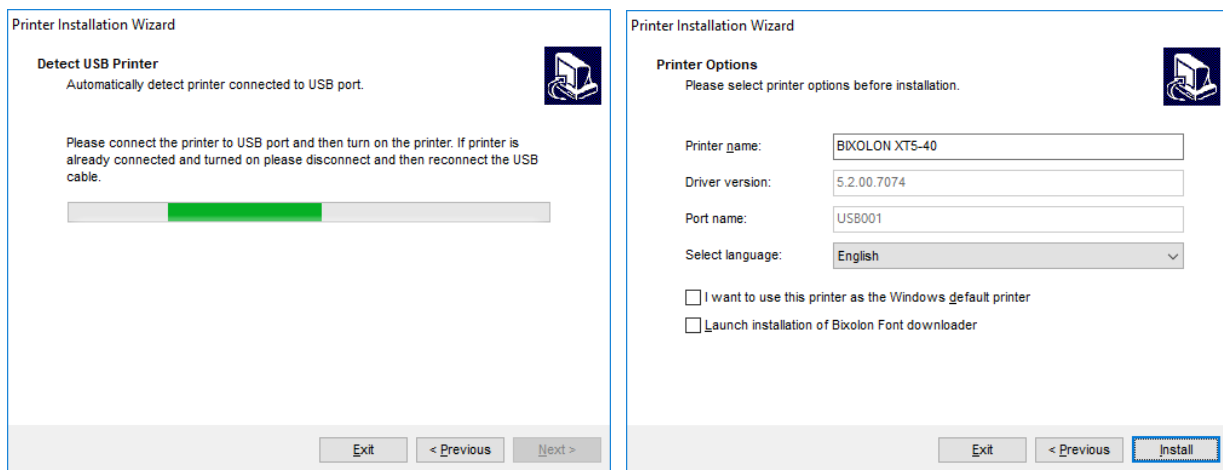
| Installation Option | Description |
|----------------------------|--------------------------------------------------------------------------------------------|
| Port name | defines the name for the newly created network port |
| Printer Name or IP Address | defines which printer (its name or IP address) connects to the newly created network port. |
| Port Number | number of the newly created network port. (default: 9100) |

- 2) Click “Next” to proceed to Printer Options step. Refer to the description of printer options in 4-1-6 of this manual.

4-1-4 USB Port

When installing a USB printer, this application automatically detects the connected printer using its Plug and Play ID.

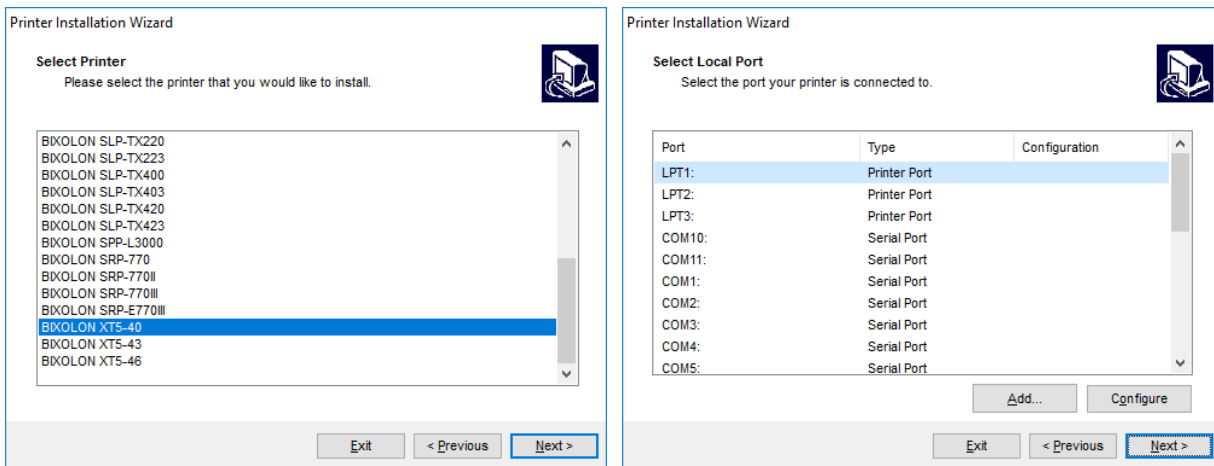
- 1) After connecting the printer to the USB port, turn on the printer. If the printer is already connected and powered on, disconnect and reconnect the USB cable.
- 2) If a printer connection is detected, it will automatically go to the end of the printer installation. Refer to the description of printer options in 4-1-6 of this manual and proceed to the next step.



4-1-5 Other Port

You can install the printer driver by manually selecting a dedicated port to connect to the printer or all available ports on your system. Follow the procedure below.

- 1) Select the appropriate printer model.



- 2) Select the port for connecting the printer. The port can either be an existing or a newly added one.

| Function | Description |
|--------------------------|-----------------------------------------------------------------------------------------|
| <u>A</u> dd... button | Creates a new port. Press the button to open Advanced TCP/IP Port Configuration window. |
| <u>C</u> onfigure button | Configures the local port |

- 3) Click "Next" to proceed to Printer Options step. Refer to 4-1-6 in this manual.

4-1-6 Printer Options

Printer Options window allows you to set printer identity parameters.

| Printer Option | Description |
|-----------------|---------------------------------------------------------------------------------|
| Printer Name | sets custom printer name to make it easily recognizable after the installation. |
| Driver Version | information about the current driver version. |
| Port Name | information about the currently used port. |
| Select language | defines driver user interface language. |

Enable “I want to use this printer as the Windows default printer” to set the current printer as the default system printer. And, enable “Launch installation of Bixelon Font downloader” to put true type fonts into the printer.

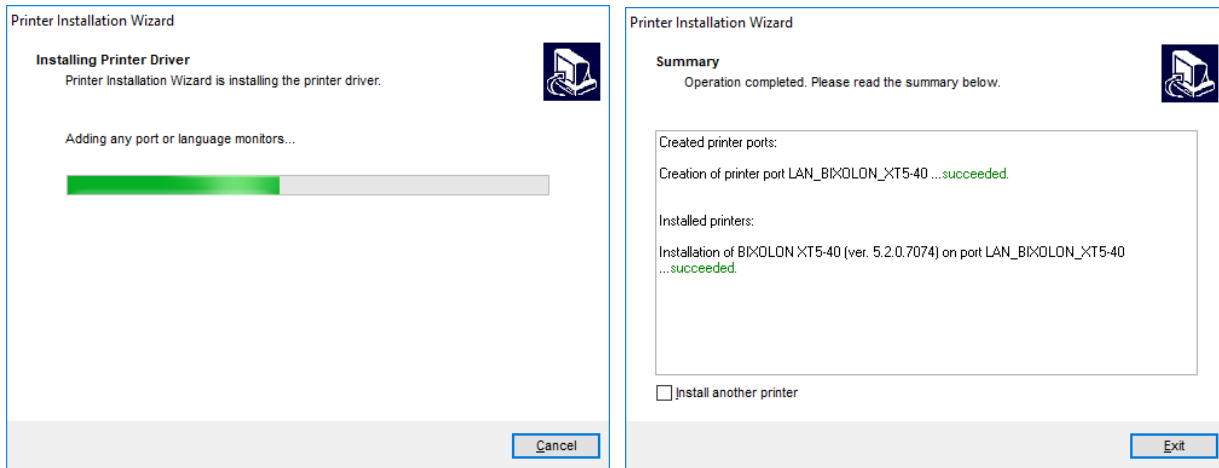
Click the "Install" to start installing the printer driver and font downloader. Please refer to 4-1-7 of this manual for a description of the additional installation procedure for the font downloader.

During the installation, uninstallation or update of the printer driver, “PrnInst.exe” application checks for applications that could lock the printer driver files. If detected, following windows can appear.

Printer Driver

In this case, you have the following options, but please proceed with the installation by clicking the "Ignore" or "Next" button

- Continue with the installation. New files are copied – installation is complete after restarting the computer.
- Stop the installation and restart the computer. After restarting, repeat the installation procedure.
- Close the applications that are locking the printer driver.

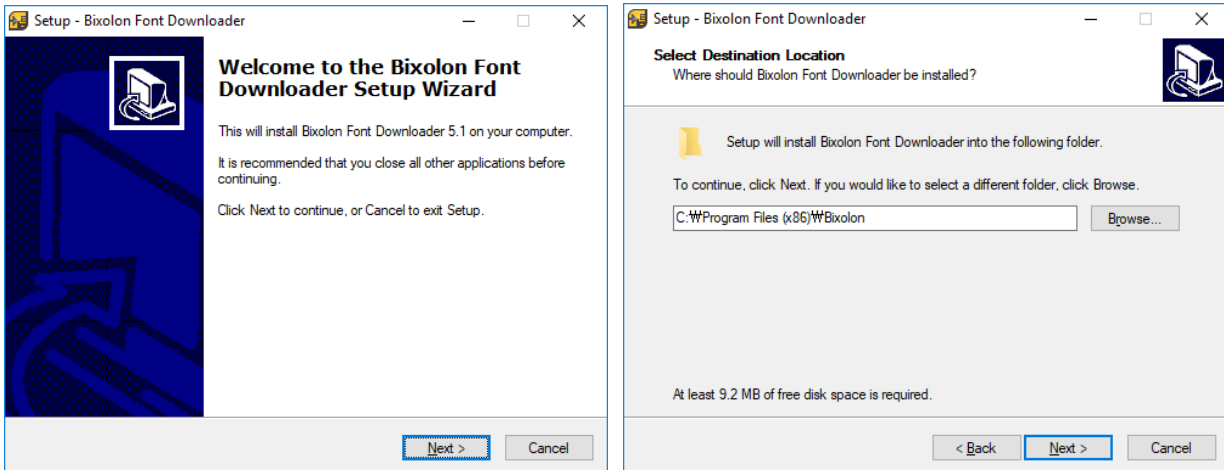


When the installation is complete, you will see the word "Succeeded". If you want to continue the installation of the printer, check the "Install another printer" checkbox and then click "Next". To exit the installation, click "Exit".

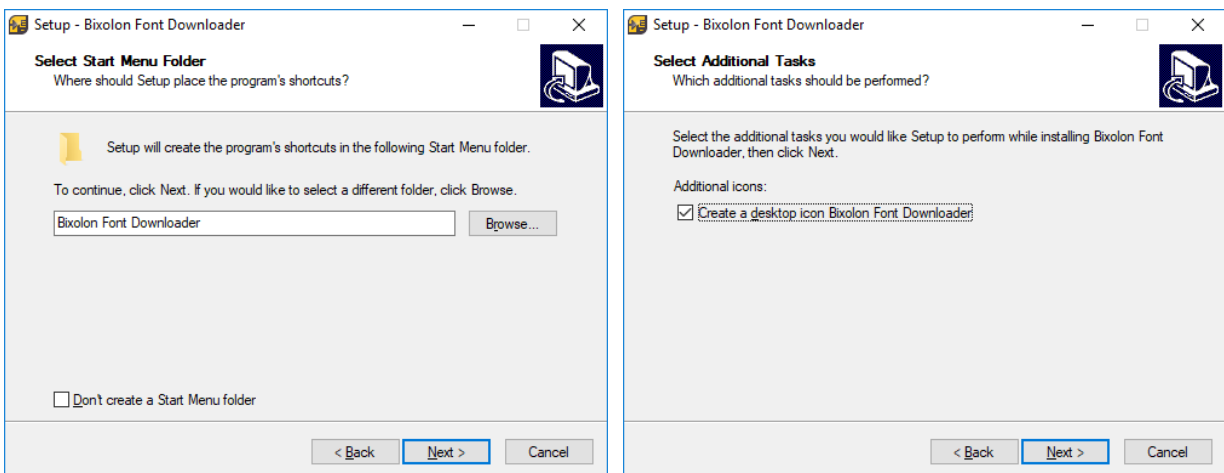
4-1-7 Font Downloader Installation

To install the font downloader, follow the procedure below.

- 1) Click "Next" to proceed to next step.
- 2) Specify the installation folder and click "Next".

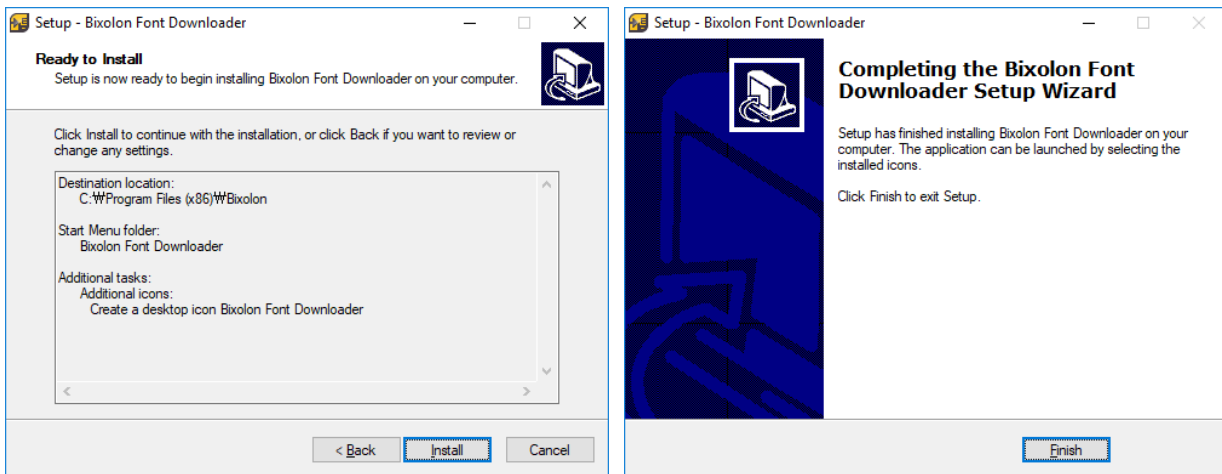


- 3) Check the name of the Start Menu folder to be created and click "Next".
- 4) Decide whether to create the shortcut icon and click "Next".



5) Review the contents for the installation and click the "Install".

6) Click "Finish" to complete the installation.



4-2 Printer Driver Uninstallation

- There are two buttons for deleting the printer driver. To delete everything related to the printer driver completely, refer to the manuals described in 4-2-1 and 4-2-2 of this manual, and then click that button to delete the printer driver.



Note

Make sure you are logged in as a user with sufficient rights before starting the driver removal process.

When removing a printer driver, make sure that:

- The printer is not set as a default printer.
- There are no print jobs waiting in the print queue.
- The printer is not locked by the Windows spooler process.

If you are unable to delete the printer driver, perform one of the following actions:

- Restart Windows spooler.
- Delete print jobs from the Windows spooler.
- Computer restart is required in certain cases.

4-2-1 Printer Driver Uninstallation

To remove a printer driver using “PrnInst.exe” application, follow these steps below.

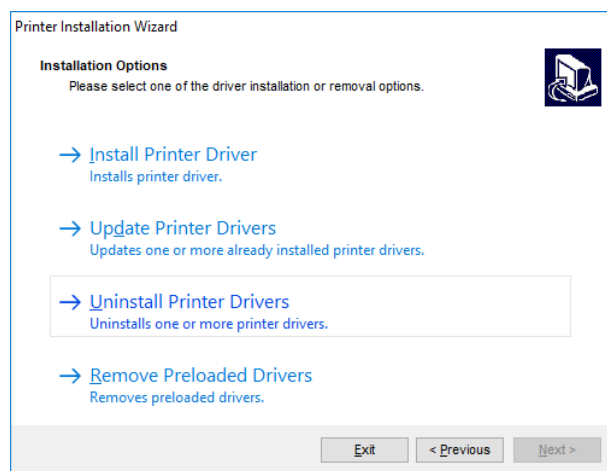
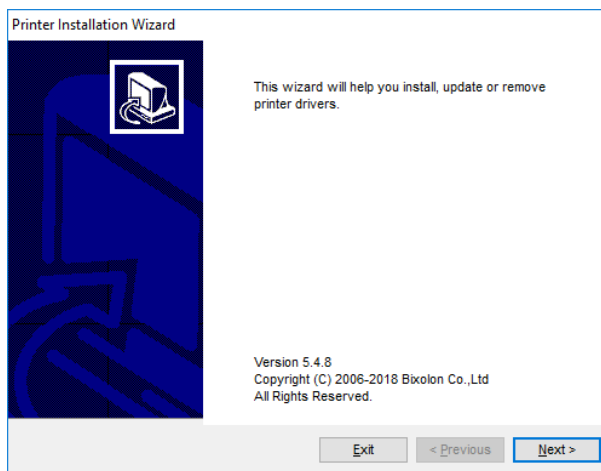
- 1) Run “PrnInst.exe” application. This application can be found in the default printer driver installation path. If you cannot find it, run the “Software_Label_Windows_Driver_V5.x.x.xxxx.exe” application.



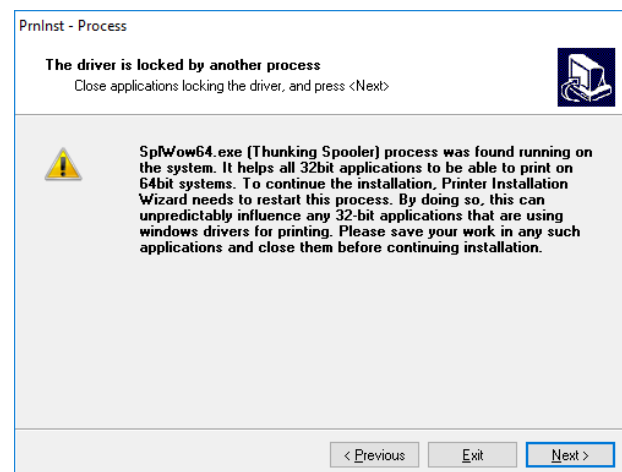
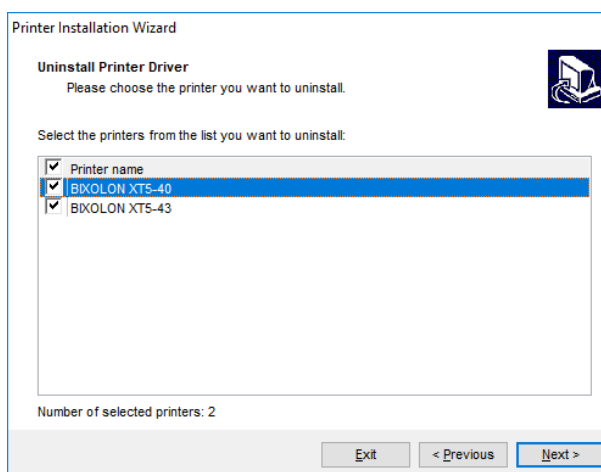
Note

Default Installation Path: C:\Program Files (x86)\BIXOLON\Printer drivers\Label Windows Driver

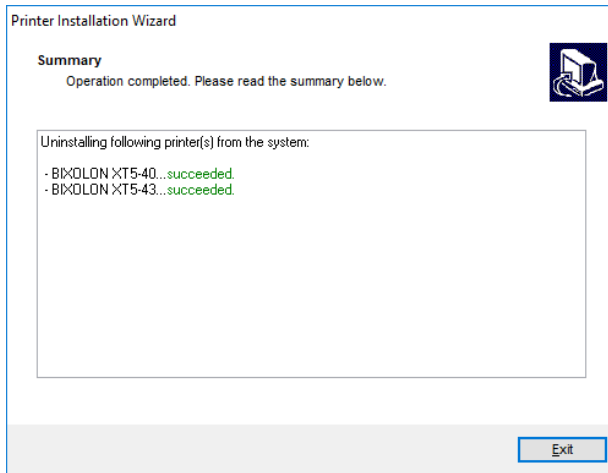
- 2) Click “Next” on the “Printer Installation Wizard” window.
- 3) Click “Uninstall Printer Drivers”.



- 4) Select the printer to be removed, and then click “Next”. If you see a warning about “Splwow64.exe” during removing printer driver, click “Next”. After clicking “Next”, “PrnInst.exe” application restarts the Splwow64.exe process. This unlocks the printer driver and completes the uninstallation process.



5) Click "Exit" to complete the uninstallation.



4-2-2 Printer Driver Package Uninstallation

To remove a printer driver package using “PrnInst.exe” application, follow these steps below.

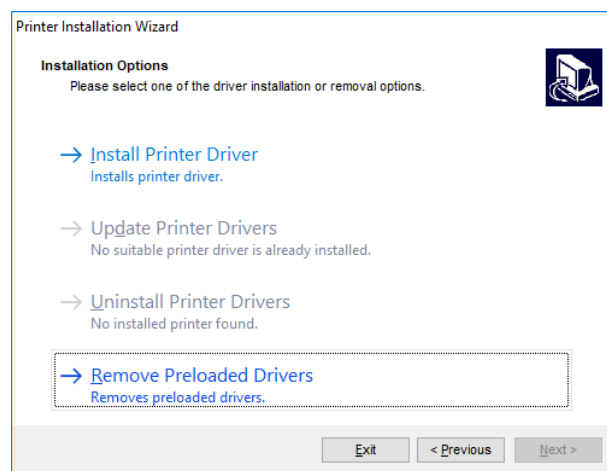
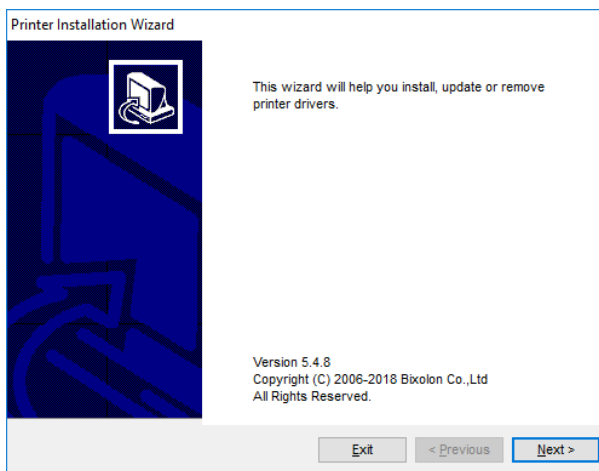
- 1) Run “PrnInst.exe” application. This application can be found in the default printer driver installation path. If you cannot find it, run the “Software_Label_Windows_Driver_V5.x.x.xxxx.exe” application.



Note

Default Installation Path: C:\Program Files (x86)\BIXOLON\Printer drivers\Label Windows Driver

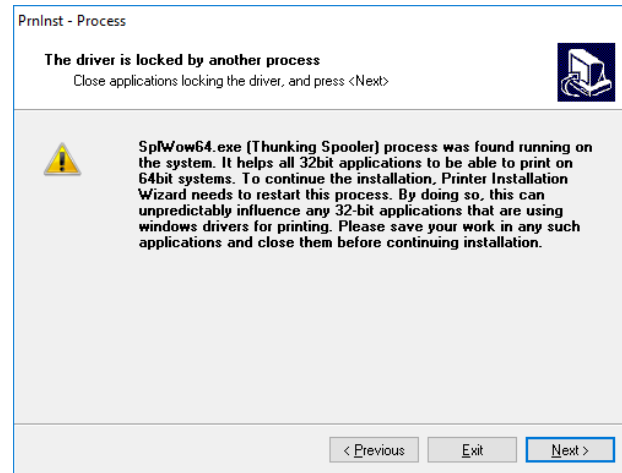
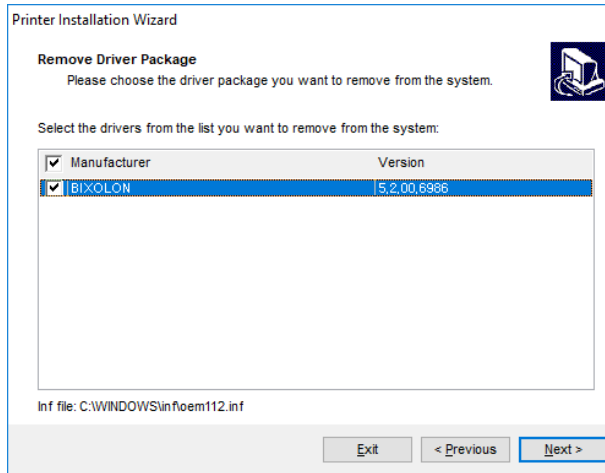
- 2) Click “Next” on the “Printer Installation Wizard” window.
- 3) Click “Remove Preloaded Drivers”.



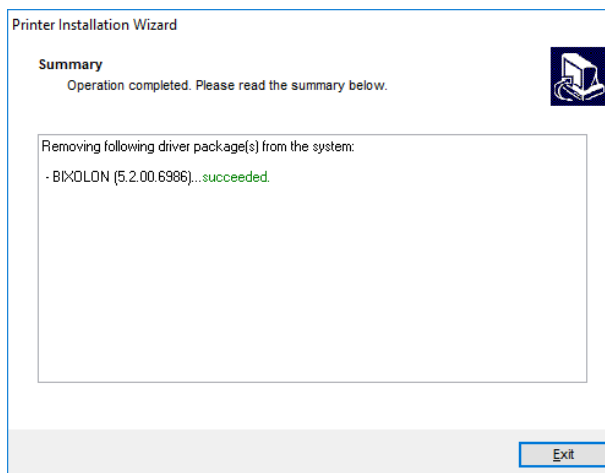
Note

“The Remove Preloaded Drivers” option only removes the driver installation files from the system. To uninstall a driver, select option “Uninstall Printer” in the Options window.

- 4) Select the driver to be removed, and then click "Next". While removing the driver package, the following warning message may appear. If you click the "Next (N)" button, you can restart the "Splwow64.exe" process to continue the removing procedure.



- 5) Click "Exit" to complete the uninstallation.



4-3 Printer Driver Update

- To update a printer driver using “PrnInst.exe” application, follow these steps below.

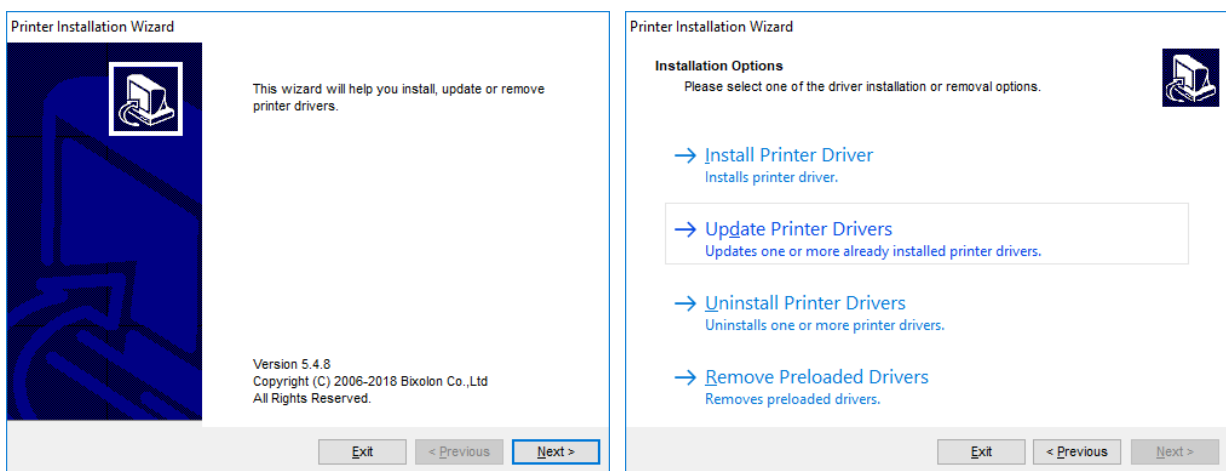
- 1) Run “PrnInst.exe” application. This application can be found in the default printer driver installation path. If you cannot find it, run the “Software_Label_Windows_Driver_V5.x.x.xxxx.exe” application.



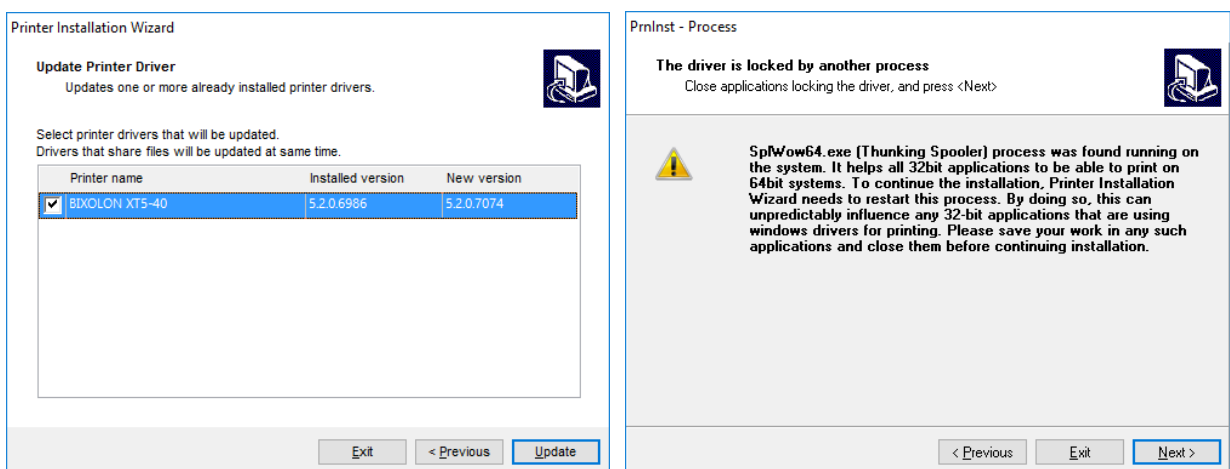
Note

Default Installation Path: C:\Program Files (x86)\BIXOLON\Printer drivers\Label Windows Driver

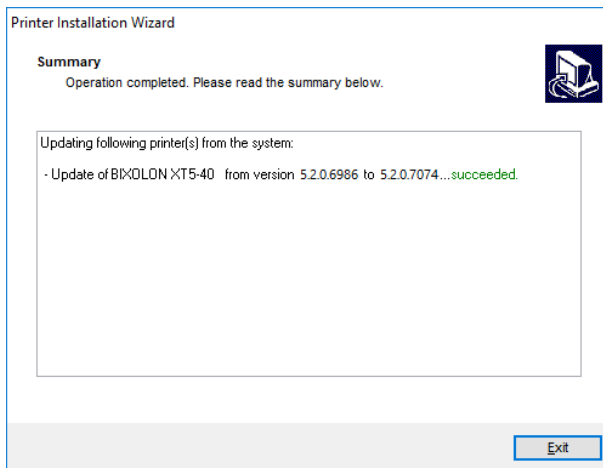
- 2) Click “Next” on the “Printer Installation Wizard” window.
- 3) Click “Update Printer Drivers”.



- 4) “Select” a printer to update its driver.
- 5) Compare Installed version column with New version column, and then click “Uppdate”. If you see a warning about “Splwow64.exe” during printer driver update, click “Next”. After clicking “Next”, “PrnInst.exe” application restarts the Splwow64.exe process. This unlocks the printer driver and completes the upgrade process.



6) Click “Exit”.



4-4 Steps for downloading fonts

- To download true type fonts to the printer, double-click the "Bixelon Font Downloader" icon on the desktop to launch the program and follow the procedure below.



Caution

Only hexadecimal characters in the range 0x00 to 0xFF can be downloaded. In other words, Korean, Chinese and Japanese characters are not downloadable.

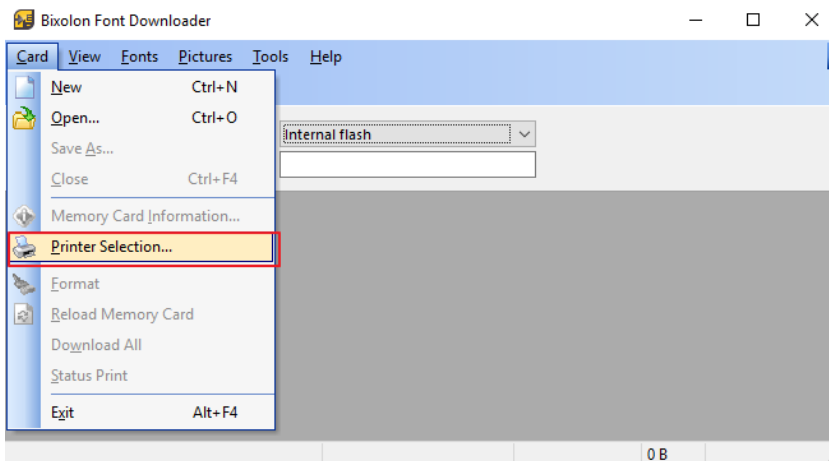
- 1) Run the font download application as an administrator.



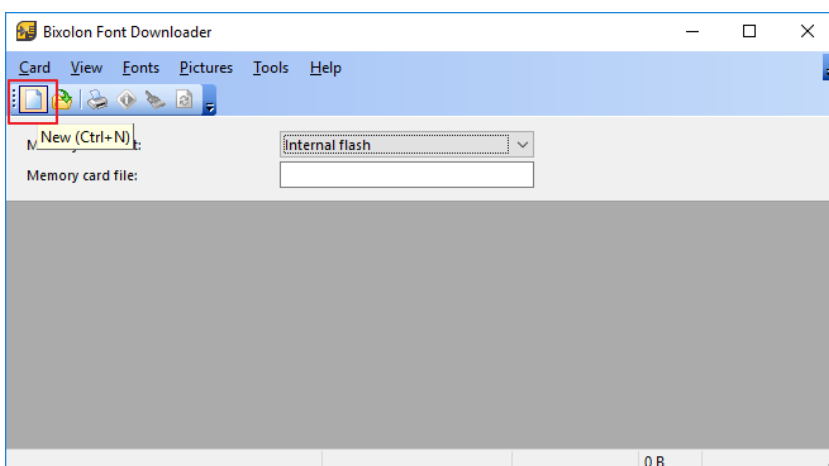
Note

Default Installation Path: C:\Program Files (x86)\BIXOLON\Font Download

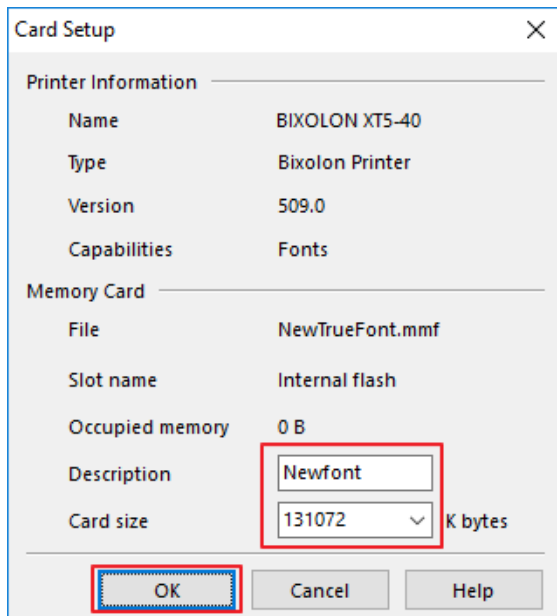
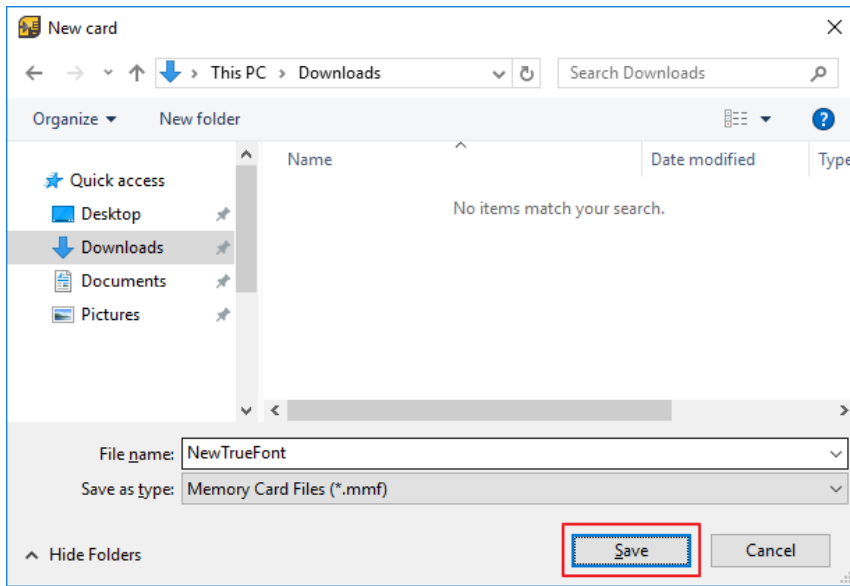
- 2) In the "Card" menu, click "Printer Selection" to select the printer to which the font will be downloaded.



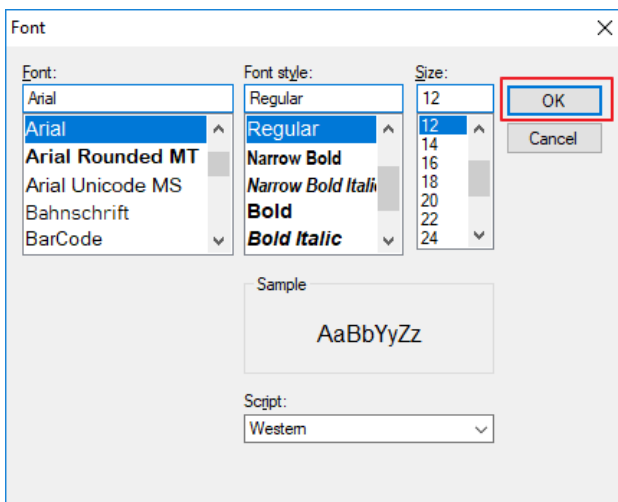
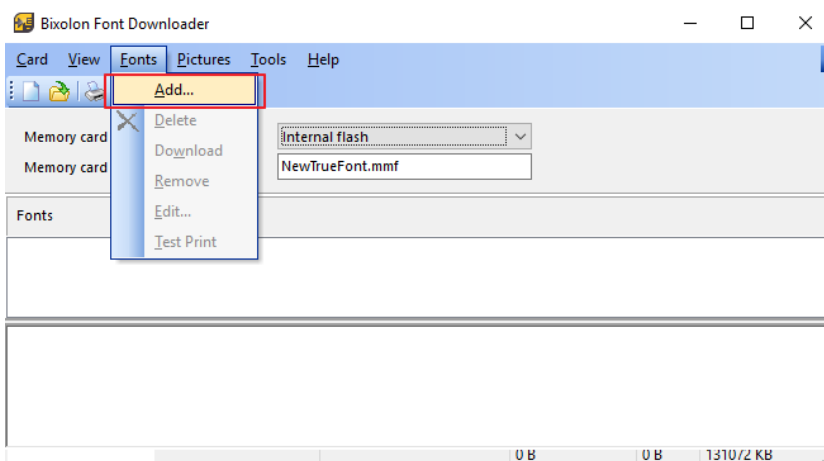
- 3) Click the New icon.



4) Set the path and name for the memory card file to be saved and click "Save".



- 5) In the "Fonts" menu, click "Add...". Select the font and size you want to download and click "OK".

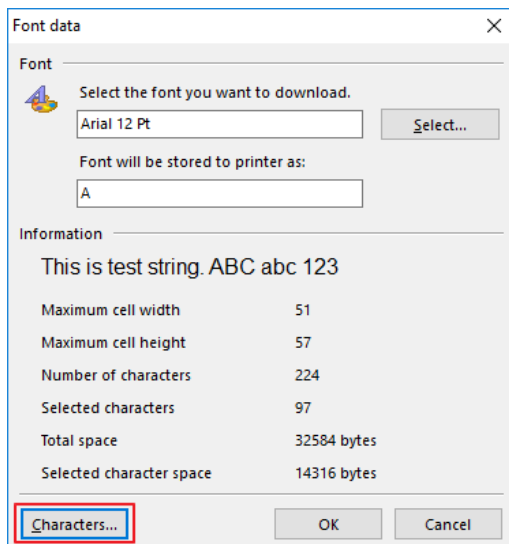


- 6) Check the information about the font to be downloaded. Click "Characters" to select the characters of the font to be downloaded.



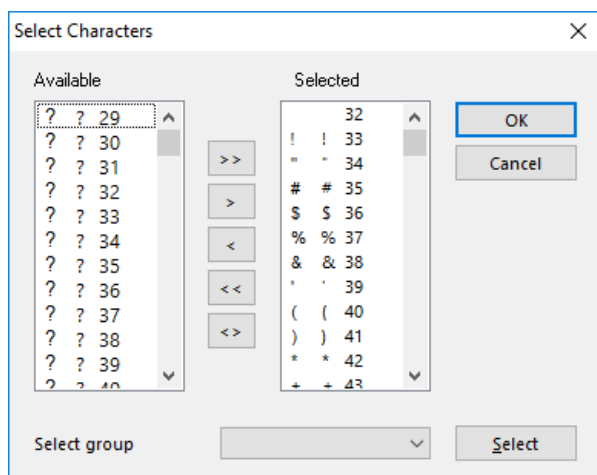
Note

- It is recommended to use the font name that is entered automatically, because manually typing the font name can cause backward compatibility problems.
- For the font name to be stored to the printer, single characters a - z and 0 - 9 are not allowed.

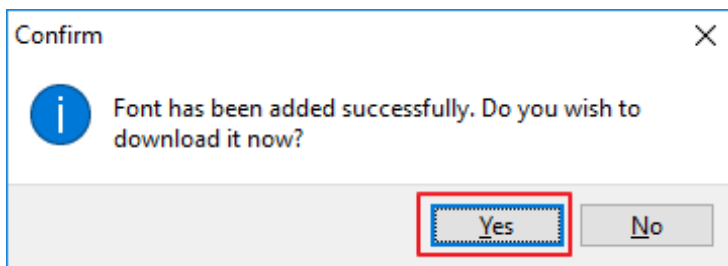


| Symbol | Description |
|-----------|---------------------------------------------------------------------------|
| Available | Characters that can be added |
| Selected | Characters already added |
| >> | Add all the characters that can be added |
| > | Add selected characters |
| < | Remove selected characters |
| << | Remove all added characters |
| <> | Replace the characters that can be added and the characters already added |

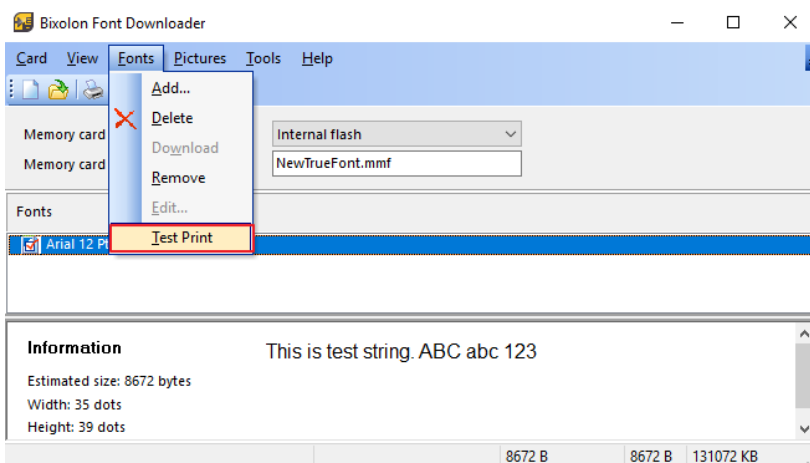
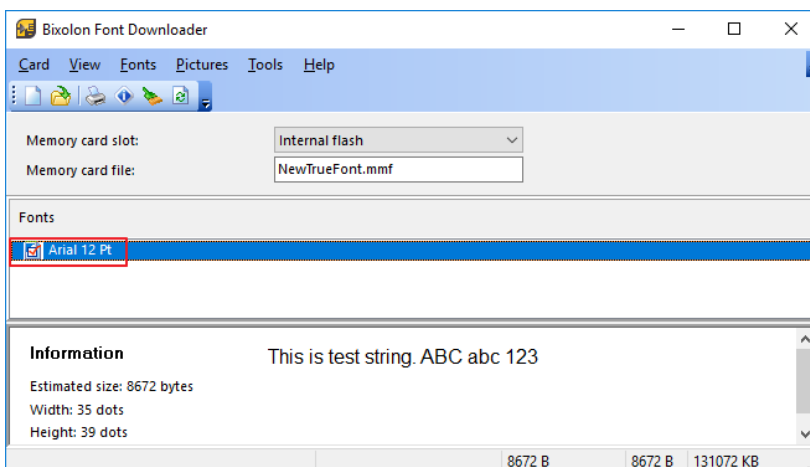
- 7) Check the character information to be added or deleted and click "OK".



8) Click "Yes" to proceed with the font download.



9) If the font download succeeds, the downloaded font is displayed in the font list.



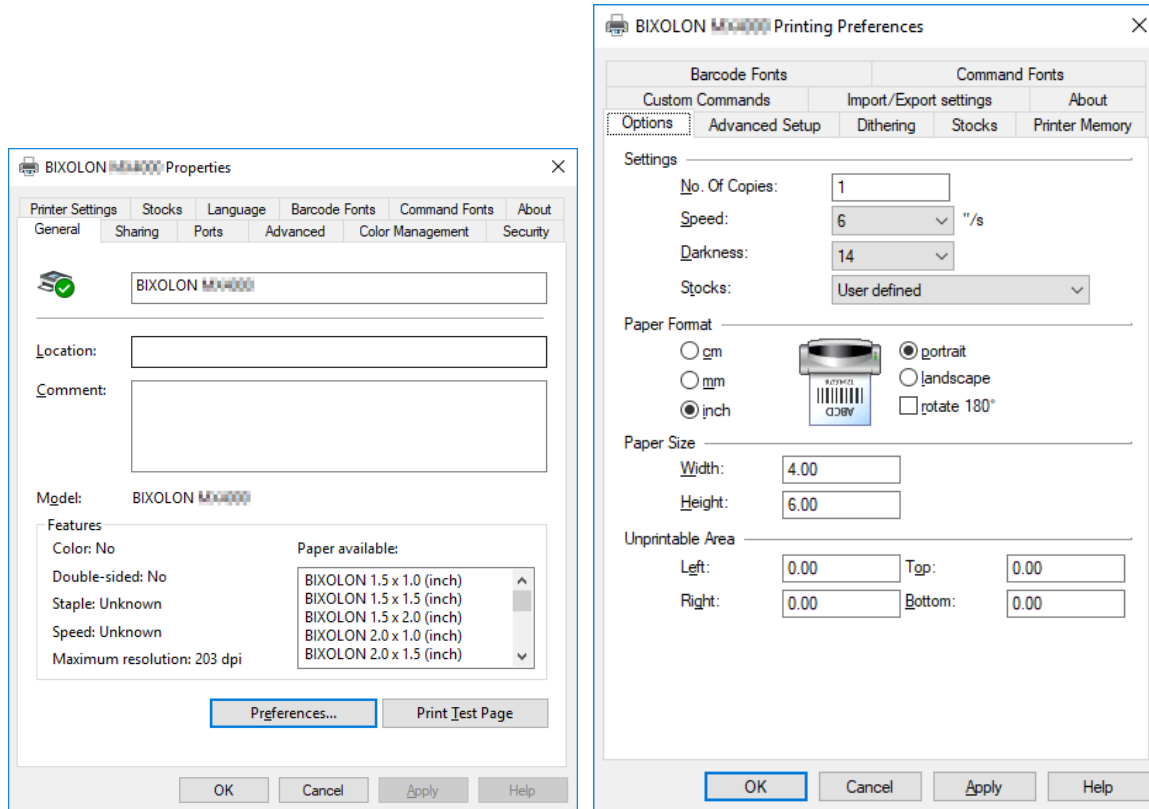
10) In the "Fonts" menu, click "Test Print" to check if the fonts are downloaded normally. Downloaded fonts can also be printed using SLCS commands and can be used in a manner similar to the example below.

Eg) T10,10,**A**,1,1,0,0,N,N,'This is test'
Eg) T10,10,**B**1,1,0,0,N,N,'This is test'

5. Printer Driver Settings

5-1 Printing Preferences

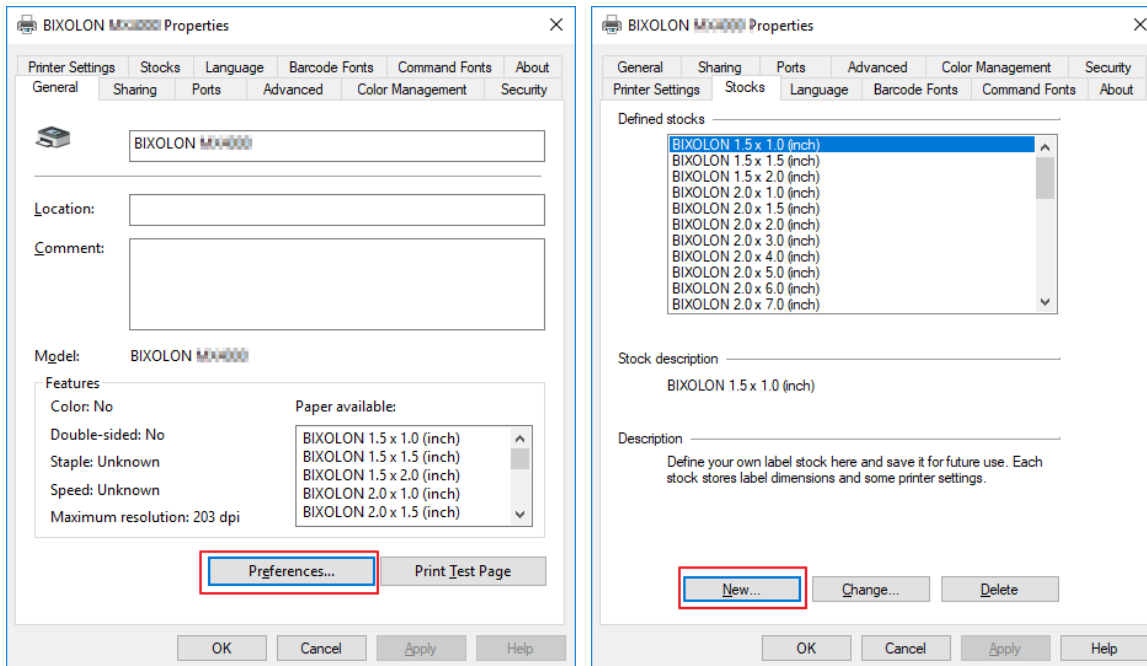
- The following functions can be configured after installing the printer driver.



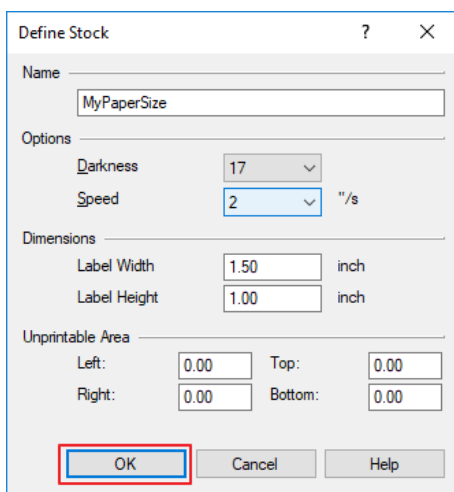
| NO | Feature | Description |
|----|------------------|----------------------------------------------|
| 1 | No. Of Copies | The number of copies |
| 2 | Speed | Set the printing speed |
| 3 | Darkness | The darkness level of printouts. |
| 4 | Portrait | The printer prints in portrait orientation. |
| 5 | Landscape | The printer prints in landscape orientation. |
| 6 | Rotate 180 | The option of rotation 180 degree. |
| 7 | Width | Set the width of the paper. |
| 8 | Height | Set the height of the paper. |
| 9 | Unprintable Area | Set the unprintable area. |

5-2 Adding new paper size

1) Click “Preferences...” and Click “New...”



2) Set a value you want and then click “OK”.



6. Specifications

6-1 Specifications

| Model | DPI | Max Printable Width | Print Speed Support |
|-----------------|---------|---------------------|---------------------|
| SLP-D220 | 203 dpi | 432 dots | 2.5,3,4,5,6ips |
| SLP-D223 | 300 dpi | 672 dots | 2,2.5,3,4ips |
| SLP-DX220 | 203 dpi | 432 dots | 3,4,5,6ips |
| SLP-DX223 | 300 dpi | 672 dots | 2.5,3,4ips |
| SLP-TX220 | 203 dpi | 432 dots | 3,4,5,6ips |
| SLP-TX223 | 300 dpi | 672 dots | 2.5,3,4ips |
| SLP-D420 | 203 dpi | 864 dots | 2.5,3,4,5,6,7ips |
| SLP-D423 | 300 dpi | 1248 dots | 2,2.5,3,4ips |
| SLP-DX420 | 203 dpi | 864 dots | 3,4,5,6,7ips |
| SLP-DX423 | 300 dpi | 1248 dots | 3,4,5ips |
| SLP-TX420 | 203 dpi | 864 dots | 3,4,5,6,7ips |
| SLP-TX423 | 300 dpi | 1248 dots | 3,4,5ips |
| SLP-T400 | 203 dpi | 864 dots | 2.5,3,4,5,6ips |
| SLP-T403 | 300 dpi | 1248 dots | 2,2.5,3,4ips |
| SLP-T400R | 203 dpi | 864 dots | 2.5,3,4,5,6ips |
| SLP-T403R | 300 dpi | 1248 dots | 2,2.5,3,4ips |
| SLP-TX400(RFID) | 203 dpi | 864 dots | 3,4,5,6,7ips |
| SLP-TX403(RFID) | 300 dpi | 1248 dots | 3,4,5ips |
| SLP-DL410 | 203 dpi | 864 dots | 3,4,5ips |
| SLP-DL413 | 300 dpi | 1248 dots | 3,4,5ips |
| SPP-L3000 | 203 dpi | 576 dots | 1,2,3,4,5ips |
| SPP-L310 | 203 dpi | 576 dots | 1,2,3,4,5ips |
| SPP-L410 | 203 dpi | 832 dots | 1,2,3,4ips |
| SRP-770 | 203 dpi | 832 dots | 2.5,3,4,5ips |
| SRP-770II | 203 dpi | 832 dots | 2.5,3,4,5ips |
| SRP-770III | 203 dpi | 832 dots | 3,4,5ips |
| SRP-E770III | 203 dpi | 832 dots | 3,4,5ips |
| XT5-40 | 203 dpi | 832 dots | 2 ~ 14ips |
| XT5-43 | 300 dpi | 1248 dots | 2 ~ 10ips |
| XT5-46 | 600 dpi | 2496 dots | 2,3,4,5ips |
| XD3-40d | 203 dpi | 832 dots | 3,4,5ips |

6-2 Paper Size

| | |
|----------------------------------|------------------------------------|
| 1.5 x 1.0 inch (38.1 x 25.4 mm) | 4.0 x 2.0 inch (101.6 x 50.8 mm) |
| 1.5 x 1.5 inch (38.1 x 38.1 mm) | 4.0 x 3.0 inch (101.6 x 76.2 mm) |
| 1.5 x 2.0 inch (38.1 x 50.8 mm) | 4.0 x 4.0 inch (101.6 x 101.6 mm) |
| 2.0 x 1.0 inch (50.8 x 25.4 mm) | 4.0 x 6.0 inch (101.6 x 152.8 mm) |
| 2.0 x 1.5 inch (50.8 x 38.1 mm) | 4.0 x 8.0 inch (101.6 x 203.2 mm) |
| 2.0 x 2.0 inch (50.8 x 50.8 mm) | 4.0 x 12.0 inch (101.6 x 304.8 mm) |
| 3.0 x 1.0 inch (76.2 x 25.4 mm) | |
| 3.0 x 1.5 inch (76.2 x 38.1 mm) | |
| 3.0 x 2.0 inch (76.2 x 50.8 mm) | |
| 3.5 x 1.0 inch (88.9 x 25.4 mm) | |
| 3.5 x 1.5 inch (88.9 x 38.1 mm) | |
| 3.5 x 2.0 inch (88.9 x 50.8 mm) | |
| 3.5 x 3.0 inch (88.9 x 76.2 mm) | |
| 3.5 x 4.0 inch (88.9 x 101.6 mm) | |
| 3.5 x 6.0 inch (88.9 x 152.8 mm) | |
| 4.0 x 1.0 inch (101.6 x 25.4 mm) | |
| 4.0 x 1.5 inch (101.6 x 38.1 mm) | |

6-3 Barcode Fonts

- Barcode fonts below can be used from any windows application. Barcode symbol will not be displayed. Only barcode data will be shown on screen but barcode will print correctly.

| No | Font Name | 1d / 2d |
|----|--------------------|-----------------------------|
| 1 | BIXOLON CODABAR | One-dimensional Barcodes |
| 2 | BIXOLON CODE128 | |
| 3 | BIXOLON CODE128A | |
| 4 | BIXOLON CODE128B | |
| 5 | BIXOLON CODE128C | |
| 6 | BIXOLON CODE39 | |
| 7 | BIXOLON CODE93 | |
| 8 | BIXOLON EAN13 | |
| 9 | BIXOLON EAN8 | |
| 10 | BIXOLON I2OF5 | |
| 11 | BIXOLON IMB | |
| 12 | BIXOLON UCC/EAN128 | |
| 13 | BIXOLON UPC-A | |
| 14 | BIXOLON UPC-E | |
| 15 | BIXOLON MAXICODE | Two-dimensional Codes |
| 16 | BIXOLON PDF417 | |
| 17 | BIXOLON QR | |
| 18 | BIXOLON DATAMATRIX | |

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Caution

Some semiconductor devices are easily damaged by static electricity. You should turn the printer “OFF”, before you connect or remove the cables on the rear side, in order to guard the printer against the static electricity. If the printer is damaged by the static electricity, you should turn the printer “OFF”.

